



## Material - IS 4899 Grade 10

### Standard Specification for Steel Castings for General Engineering Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - IS 4899 Grade 10 Steel Castings for General Engineering Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.060 max.	As Cast or Annealing or Normalizing or Hardening and Tempering	
Silicon	Si %	1.000 max.		
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	11.500 - 14.000		
Nickel	Ni %	3.500 - 4.500		
Molybdenum	Mo %	0.400 - 1.000		
Iron	Fe %	Balance	<b>Mechanical Properties</b> Tensile Strength in Mpa   760 - 930 Yield Strength in Mpa   550 min. Elongation in %   14 min. Reduction of Area in %   35 min. Hardness in BHN   - Impact in Joule   -	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
425C12	BS	British	Casting
2074/H3D	AS	Australia	Casting
3444 Grade 24	IS	India	Casting
A 352 Grade CA6NM	ASTM	USA	Casting
A 352 J91540	ASTM	USA	Casting
SA-352 Grade CA6NM	ASME	USA	Casting
SCS 6	JIS	Japan	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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